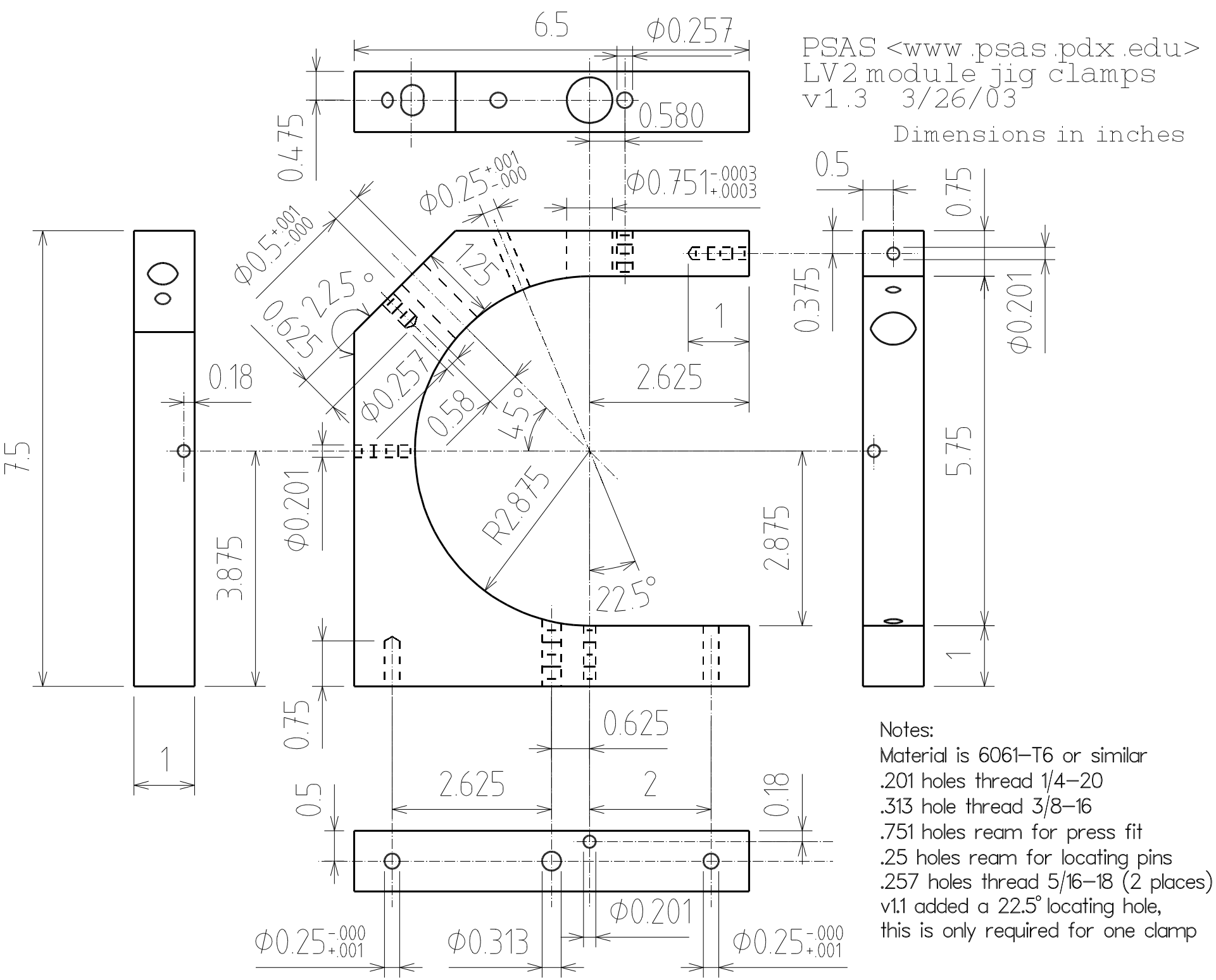

Notes:
Material is 6061–T6 or similar
.201 holes thread 1/4–20
.313 hole thread 3/8–16
.751 holes ream for press fit
.25 holes ream for locating pins
.257 holes thread 5/16–18 (2 places)
v1.1 added a 22.5° locating hole,
this is only required for one clamp