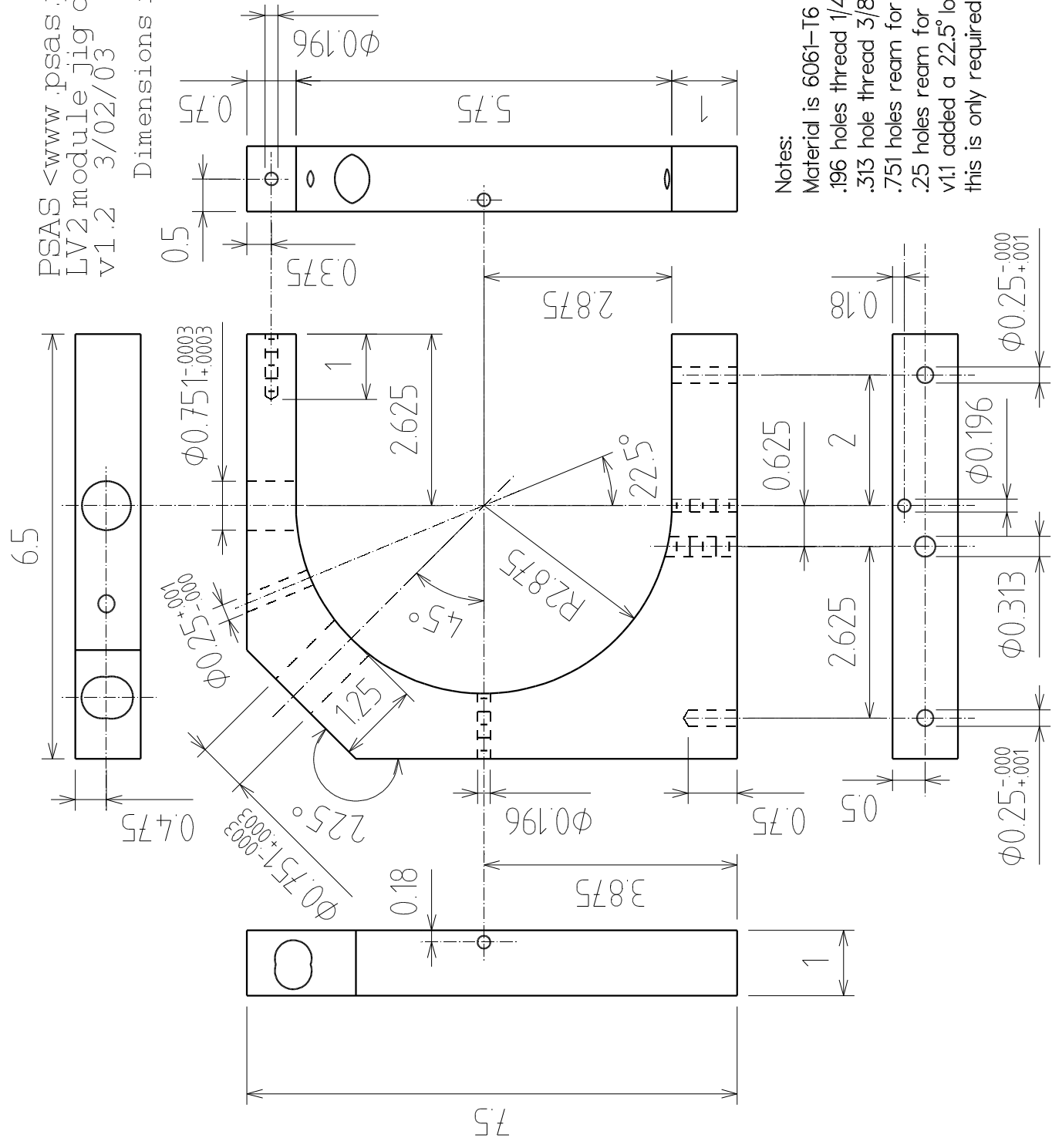


PSAS <www.psas.pdx.edu>
 LV2 module jig clamps
 v1.2 3/02/03

Dimensions in inches



Notes:
 Material is 6061-T6 or similar
 .196 holes thread 1/4-20
 .313 hole thread 3/8-16
 .751 holes ream for press fit
 .25 holes ream for locating pins
 v1.1 added a 22.5° locating hole,
 this is only required for one clamp

