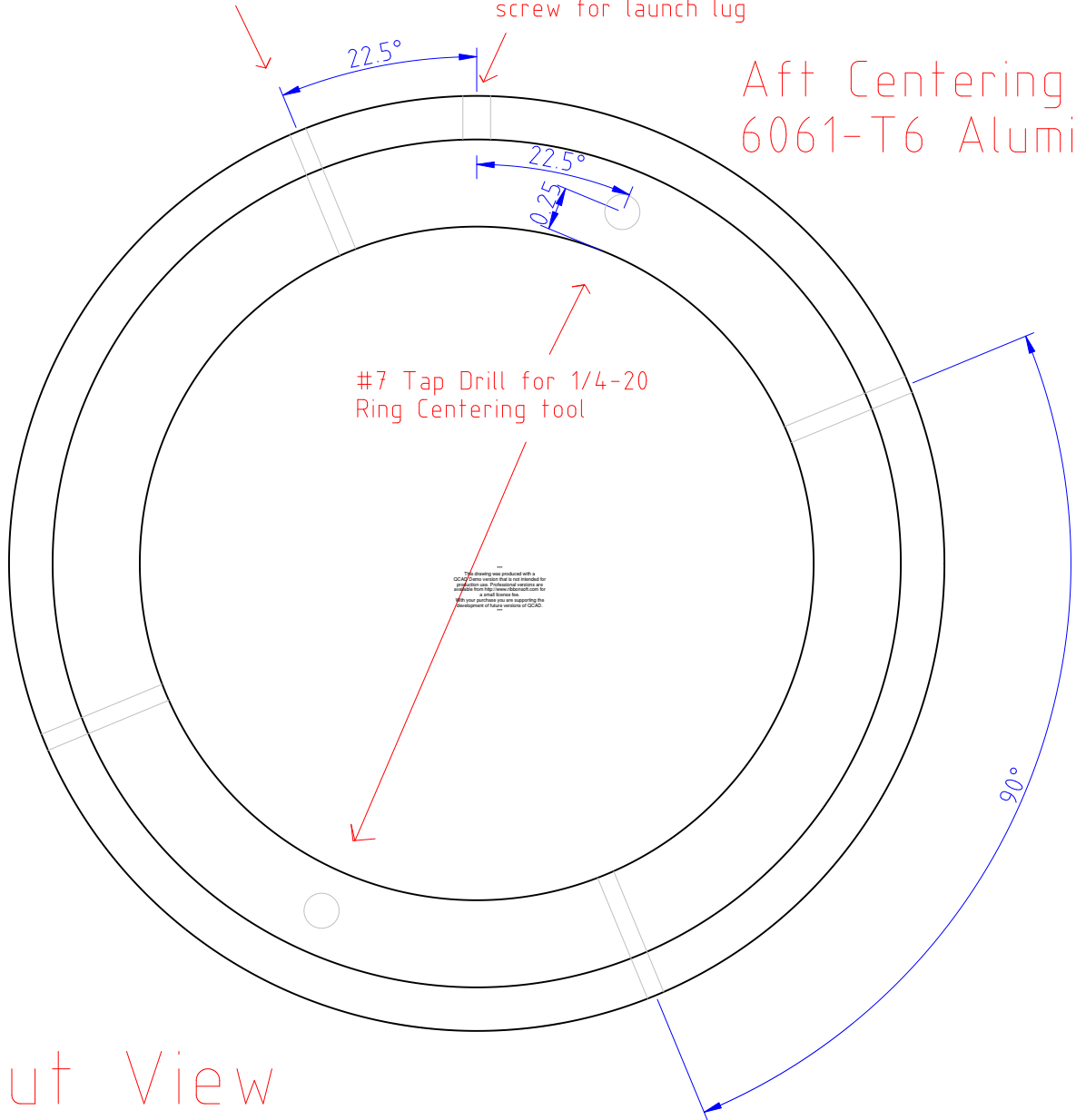


Top View

#39 Tap Drill for M3x0.5 screws

#21 Tap Drill for 10-32 Machine screw for launch lug

Aft Centering Ring
6061-T6 Aluminum

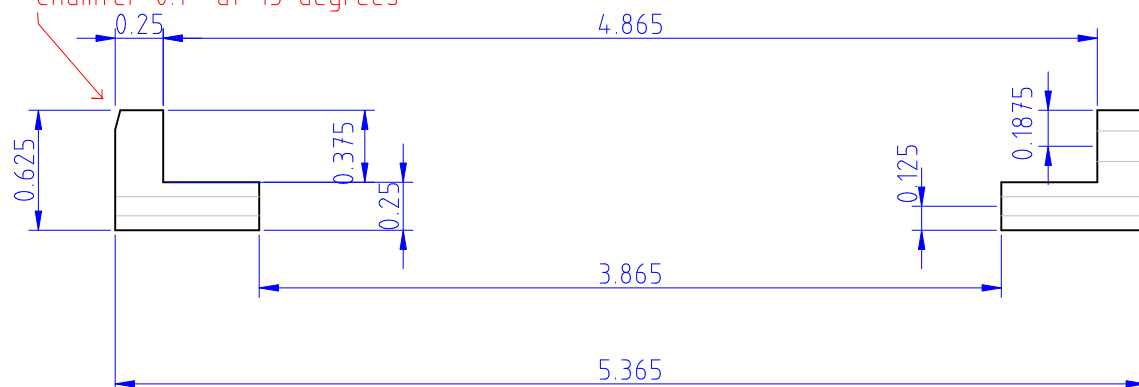


#7 Tap Drill for 1/4-20
Ring Centering tool

This drawing was produced with a
CAD/PLM system that is not intended for
manufacturing. It is not intended for
use in a production environment.
All part numbers are as appearing in
the description of this part or UIC.

Sidecut View

Chamfer 0.1" at 15 degrees



#21 Tap Drill for
10-32 Machine
screw for launch lug

#39 Tap Drill for
M3x0.5 screws